Fluoropolymer Tubing - PFA

Parker Legris PFA (perfluoroalkoxy) tubing offers 10 times greater durability than other fluoropolymer tubings (PTFE, FEP and PVDF) under severe chemical and mechanical conditions. This tubing range is available in **three material grades**, offering perfect compatibility with all applications, even in extreme environments.

Product Advantages

Great Versatility

Exceptional chemical inertia

A flexible alternative to stainless steel tubing

Broad range of working temperatures, from cryogenic to extreme heat

Non-stick properties allowing conveyance of many

fluids & gases

Outstanding resistance to ageing

Fluoropolymer with the lowest permeability

Non-flammable

UV-transparent

Tube marking on request

Silicone-free



Three Material Clear High Purity PFA: to cover all applications, including those requiring maximum mechanical resistance

Coloured PFA: for circuit identification

Black Antistatic PFA: eliminates all risk of electrostatic

discharge



Food-Process Fuel Cells Electrical/Electronics Aircraft Oil/Gas Industry Pharmaceutical Medical Chemical Clean Rooms

Technical Characteristics

| Compatible Fluids | Medical, bio-compatible, food process, gas, compressed air |
|------------------------|---|
| Working Pressure | Vacuum to 36 bar |
| Working Temperature | -196°C to +260°C |
| Component Materials | Perfluoroalkoxy • High Purity PFA • Translucent coloured PFA • Antistatic PFA |

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Regulations

Medical USP: Class VI (A)

External communication devices

Industrial

UL94 V-0 (Fire resistance) DI: 2002/95/EC (RoHS), 2011/65/EC

DI: 97/23/EC (PED) RG:1907/2006 (REACH)

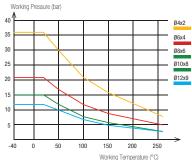
DI: 94/09/EC (ATEX, black tubing) Food Industry

FDA: 21 CFR 177.1550 (clear, translucent coloured)

RG: 1935/2004 NSF 51 (material)

Performance of PFA Tubing

by 3.



| Tube O.D. | Tube O.D. Tolerance |
|--------------|------------------------|
| 4 to 8 mm | +0.10 / -0.10 |
| 10 to 12 mm | +0.15 / -0.15 |

Connected to Parker Legris push-in fittings, the calibration of Parker Legris tubing ensures perfect sealing based on

To calculate burst pressure, the values in this graph should be multiplied



Packaging

Tubepacke: 10 m, 50 m, 100 m

1010T...P Fluoropolymer (PFA) Tubing

Tubepack® 10 m

| 0.D. (mm) | I.D. (mm) | € R | High purity | crystal | crystal | crystal | kg |
|------------------|--------------|------------|-------------|------------|------------|------------|-------|
| 4 | 2 | 12 | 1010T04P00 | 1010T04P12 | 1010T04P13 | 1010T04P14 | 0.087 |
| 6 | 4 | 34 | 1010T06P00 | 1010T06P12 | 1010T06P13 | 1010T06P14 | 0.237 |
| 8 | 6 | 60 | 1010T08P00 | 1010T08P12 | 1010T08P13 | 1010T08P14 | 0.410 |
| 10 | 8 | 95 | 1010T10P00 | 1010T10P12 | 1010T10P13 | 1010T10P14 | 0.723 |
| 12 | 9 | 120 | 1010T12P00 | 1010T12P12 | 1010T12P13 | 1010T12P14 | 1.148 |

1050T...P Fluoropolymer (PFA) Tubing

Tubepack_® 50 m

| 0.D. (mm) | I.D. (mm) | € R | High purity | crystal | crystal | Crystal | kg |
|------------------|--------------|------------|-------------|------------|------------|------------|-------|
| 4 | 2 | 12 | 1050T04P00 | 1050T04P12 | 1050T04P13 | 1050T04P14 | 0.435 |
| 6 | 4 | 34 | 1050T06P00 | 1050T06P12 | 1050T06P13 | 1050T06P14 | 1.185 |
| 8 | 6 | 60 | 1050T08P00 | 1050T08P12 | 1050T08P13 | 1050T08P14 | 2.050 |
| 10 | 8 | 95 | 1050T10P00 | 1050T10P12 | 1050T10P13 | 1050T10P14 | 3.615 |
| 12 | 9 | 120 | 1050T12P00 | 1050T12P12 | 1050T12P13 | 1050T12P14 | 5.740 |

1100T...P Fluoropolymer (PFA) Tubing

Tubepack∘ 100 m

| 0.D. (mm) | I.D. (mm) | C R | High purity | crystal | crystal | crystal | kg |
|------------------|--------------|------------|-------------|------------|------------|------------|--------|
| 4 | 2 | 12 | 1100T04P00 | 1100T04P12 | 1100T04P13 | 1100T04P14 | 0.870 |
| 6 | 4 | 34 | 1100T06P00 | 1100T06P12 | 1100T06P13 | 1100T06P14 | 2.370 |
| 8 | 6 | 60 | 1100T08P00 | 1100T08P12 | 1100T08P13 | 1100T08P14 | 4.100 |
| 10 | 8 | 95 | 1100T10P00 | 1100T10P12 | 1100T10P13 | 1100T10P14 | 7.230 |
| 12 | 9 | 120 | 1100T12P00 | 1100T12P12 | 1100T12P13 | 1100T12P14 | 11.480 |

1010T..A Fluoropolymer (PFA) Antistatic Tubing

Tubepack_® 10 m

| 0.D. (mm) | I.D. (mm) | € R | <u> </u> | kg |
|------------------|--------------|------------|------------|-------|
| 4 | 2 | 12 | 1010T04A01 | 0.087 |
| 6 | 4 | 34 | 1010T06A01 | 0.237 |
| 8 | 6 | 60 | 1010T08A01 | 0.410 |
| 10 | 8 | 95 | 1010T10A01 | 0.723 |
| 12 | 9 | 120 | 1010T12A01 | 1.148 |

1050T...A Fluoropolymer (PFA) Antistatic Tubing

Tubepack_® 50 m

| O.D. (mm) | I.D. (mm) | \mathcal{C}_{R} | <u> </u> | kg |
|------------------|--------------|-------------------|------------|-------|
| 4 | 2 | 12 | 1050T04A01 | 0.435 |
| 6 | 4 | 34 | 1050T06A01 | 1.185 |
| 8 | 6 | 60 | 1050T08A01 | 2.050 |
| 10 | 8 | 95 | 1050T10A01 | 0.362 |
| 12 | 9 | 120 | 1050T12A01 | 5.740 |

